

Strategic Application of a Wireless Tool on Dozers Maintenance in a Bauxite Mine

Luan Nobre¹, Daniel Pinheiro², Jerferson Silva³, Weiber Souza⁴, Talyta Calimam⁵ and Cidicley Sousa⁶

1. Reliability and Maintenance Engineer
2. Reliability and Maintenance Engineer
3. Reliability and Maintenance Engineer
4. Engineering Coordinator
5. Reliability Coordinator
6. Reliability Manager

Hydro Paragominas, Paragominas, Pará, Brazil.

Corresponding author: luan.nobre@hydro.com

Abstract



The replacement of a tractor bar clearance measuring equipment with a wireless tool is a solution that offers several advantages over the previous method. Measuring the clearance of tractor bars is a critical activity for maintaining heavy equipment used in mining operations, such as tractors and other vehicles. However, performing this task can be dangerous as mechanicals often need to enter hazardous areas to perform measurements, such as the tracks where tractors are operating.

Implementing a wireless tool to measure tractor bar clearances offers a safe and effective solution to minimize the risk of fatality during inspection activities at a bauxite mine in northern Brazil. With the use of this technology, precise and reliable measurements can be made without the need to enter hazardous areas, significantly reducing the likelihood of serious accidents.

The wireless tool consists of a proximity sensor that is attached to the end of a measuring rod, allowing the measurement of tractor bar clearances at a safe distance. This tool can be operated remotely through a mobile device or computer, eliminating the need for wires and cables that could easily become entangled or a hindrance.

Furthermore, the wireless tool is more convenient and easier to use than the previous measuring equipment, as it is portable and can be easily transported from one location to another. The tool is also capable of collecting real-time data, allowing operators to monitor equipment conditions and take necessary measures to maintain worker safety.

In summary, replacing the tractor bar clearance measuring equipment by a wireless tool is an innovative solution that offers numerous advantages for conducting inspection activities in bauxite mines and other mining operations. This technology minimizes the risk of fatality during inspection activities and improves the efficiency and convenience of maintenance operations.

Keywords: Bauxite, Maintenance, Predictive, Inspection, Wireless.

1. Introduction

In the realm of heavy machinery used in the dynamic and demanding environments of mining operations, ensuring safety and maintaining operational efficiency stands as an unceasing challenge. Among the critical components of these colossal machines, the equalizer bars of D11 tractors bear paramount significance. These bars play a pivotal role in stabilizing and distributing forces across the vehicle, enabling seamless movement over varied terrains and loads. However,

this pivotal function necessitates meticulous attention, regular maintenance, and accurate measurements to ensure their optimal performance and prevent potential hazards.

This introduction embarks upon a comprehensive exploration of the crucial aspects surrounding the measurement of clearance in D11 tractor equalizer bars, contextualizing its paramount importance in the broader spectrum of mining machinery maintenance and operation. The discussion delves into the multifaceted dimensions, underpinning the significance of precise clearance measurements and the inherent risks entailed in the process within hazardous work areas.

Within the intricate labyrinth of heavy machinery that constitutes a mining site, the D11 tractor stands as an embodiment of power and functionality. Serving as the workhorses of excavation and transportation, these tractors perform under strenuous conditions, relentlessly driven by the demands of mineral extraction. At the heart of their intricate design, the equalizer bars harmonize the colossal forces and stresses generated during operation, ensuring stability and controlled movement. The dynamic interplay between these components not only affects the machine's performance but also the safety of the operators and the longevity of the equipment.

Maintenance, a cornerstone of efficient mining operations, becomes a paramount endeavor to preserve the integrity of these massive machines. A central aspect of this maintenance regime is the measurement of clearance in the equalizer bars, a task inherently tied to their optimal functioning. Ensuring that the clearances are within designated specifications guarantees the appropriate distribution of forces and stresses, thereby preventing undue wear, imbalanced loads, and potentially catastrophic failures. Consequently, precise measurement of clearance emerges as a critical process to safeguard both the equipment and the personnel operating near it.

Moreover, the mining environment is characterized by its unforgiving nature, as it juxtaposes advanced machinery with rugged terrains and harsh conditions. The implications of neglecting or inaccurately measuring clearance in D11 tractor equalizer bars could reverberate far beyond mere mechanical inefficiency. It could culminate in compromised stability, unexpected breakdowns, and dire safety concerns for operators and bystanders alike. Thus, the contextualization of the importance of clearance measurements in these high-performance machines transcends the realm of maintenance, intertwining it with the overarching goal of cultivating a secure and productive mining ecosystem.

The act of measuring clearance in D11 tractor equalizer bars, while inherently essential, unfolds within a web of challenges and potential hazards. The locations where these measurements are conducted often intersect with hazardous areas within the mining environment. The intertwining of precise measurement requirements and perilous work zones underscores the inherent risks associated with this pivotal maintenance task.

Hazardous areas within mining sites encompass a spectrum of elements that can imperil the well-being of personnel and the integrity of equipment. These areas might encompass uneven terrain, restricted spaces, exposure to moving machinery, and the presence of potentially harmful substances. As mechanics and operators venture into these perilous territories to carry out clearance measurements, they expose themselves to a heightened probability of accidents, injuries, or even fatalities.

The act of measurement itself can amplify these risks. Traditionally, measuring clearance in equalizer bars often necessitated direct physical access to the machinery, placing personnel near moving components and confined spaces. This physical presence significantly elevates the chances of accidental contact with moving parts, entanglement with machinery, or exposure to detrimental conditions like excessive noise, vibration, and airborne contaminants.

5. Conclusions

In conclusion, the strategic application of a wireless tool for dozer maintenance in a Bauxite Mine represents a transformative advancement that holds immense promise for optimizing maintenance practices and operational efficiency. The integration of wireless technology addresses several critical challenges faced by traditional maintenance approaches, ushering in a new era of streamlined and data-driven maintenance processes.

By harnessing the power of wireless communication, this innovative approach minimizes downtime, enhances data collection accuracy, and empowers maintenance teams with real-time insights into equipment health. The wireless tool's ability to transmit crucial data seamlessly to mobile devices enables technicians to swiftly identify and address issues, reducing the risk of equipment failures and maximizing overall productivity.

Moreover, the application of wireless technology mitigates safety concerns by minimizing the need for physical access to machinery during inspections, safeguarding personnel from potentially hazardous environments. This not only improves worker safety but also contributes to a more efficient workflow.

The strategic implementation of the wireless tool in dozer maintenance demonstrates a commitment to embracing technological progress within the mining industry. As operations become more complex and demanding, this tool exemplifies the industry's adaptability and dedication to staying at the forefront of innovation.

In essence, the utilization of a wireless tool in dozer maintenance within a Bauxite Mine not only exemplifies a prudent investment in efficiency but also underscores a visionary approach to sustaining long-term success in a competitive and dynamic sector. This strategic shift towards wireless-enabled maintenance sets a precedent for future advancements and solidifies the Bauxite Mine's position as a leader in progressive and effective equipment management practices.

6. References

1. H. Atta-Motte, E. Kuada and M. Amo-Boteng, "Optimizing Mining Track Equipment Undercarriage Shoe Life Using Convolution Neural Network," 2018 IEEE 7th International Conference on Adaptive Science & Technology (ICAST), Accra, Ghana, 2018, pp. 1-8, doi: 10.1109/ICASTECH.2018.8507140.
2. Yang, Zhen, et al. "Prognostic modeling of predictive maintenance with survival analysis for mobile work equipment." *Scientific Reports* 12.1 (2022): 8529. Spindle load estimation via wireless sensing
3. Weber, Lucas. *Sistema sem fio para medição em tempo real de variáveis cinemáticas*. 2014. 66 f. Trabalho de Conclusão de Curso (Graduação) – Universidade Tecnológica Federal do Paraná, Curitiba, 2014.