

BR03 - Study on Restoration of Bauxite Residue by Salt-Alkali Tolerant Bacteria

Zhongkai Liu¹, Zeshuang Kang², Kun yan³, Wanchao Liu⁴ and Yangyang Wang⁵

1. R&D Process Manager

2. Associate Director

3. Assistant Director

Zhengzhou Non-ferrous Metals Research Institute of CHALCO, Zhengzhou, China

4. Technical Director

Chinalco Environmental Protection and Energy Conservation Group, Beijing, China

5. Associate Professor

Henan University, Kaifeng, China

Corresponding author: lzk1219@qq.com

Abstract

DOWNLOAD
FULL PAPER



Two salt-alkali tolerant bacteria (ZH-1 and ZH-22) were successfully isolated from bauxite residue disposal site. Both strains were identified by 16S rRNA genes as *Bacillus sp.* The restoration effect of salt-alkali tolerant bacteria on bauxite residue was studied to provide technical support for ecological restoration of bauxite residue disposal site. Bauxite residue was treated with the culture medium of ZH-1 and ZH-22, and the pH value of bauxite residue decreased from 11.57 to about 9 within 45 days and remained basically stable. The addition of ZH-1 and ZH-22 strains increased the organic matter and microbial biomass carbon content in bauxite residue as well as increased the catalase and dehydrogenase activities. The stability of bauxite residue aggregates was significantly improved after the treatment within 30 days, and the improvement was more obvious for the treatment of ZH-22. The analysis of bacterial community showed that the relative abundance of ZH-1 and ZH-22 in bauxite residue increased from 5.06 % and 2.71 % to 23.5 2% and 12.03 %, respectively, during the 30 days incubation. After that, additional carbon and energy source were supplied, and the relative abundance of ZH-1 and ZH-22 further increased, and with ZH-22 more significant. This result indicates that additional supply of carbon source can induce the resurrection of the salt-alkali tolerant bacteria.

Keywords: Bauxite residue, salt-alkali tolerant bacteria, microbial biomass carbon, aggregates.

1. Introduction

The reduction and comprehensive utilization of bauxite residue in alumina industry has become a worldwide problem, so far there is no feasible method for large-scale utilization in the world. A large amount of bauxite residue is disposed by storage, its pollutant migration risk is large, the natural weathering process is slow, and the ecological reconstruction of the yard is difficult. The environmental safety problem of bauxite residue storage is seriously threatening the sustainable development of alumina industry [1]. At the same time, the vegetation reconstruction of bauxite residue disposal site is the most promising method ecological disposal of bauxite residue [2]. However, due to the strong salinization and special physical structure of bauxite residue, it is difficult to plant common plants [3-5]. Therefore, reducing the pH value of bauxite residue and improving the physical structure of bauxite residue are the premise of vegetation reconstruction. At home and abroad, a series of research and practice work have been carried out for bauxite residue soil improvement, such as using foreign soil cover [6], adding modifier [7-9], leaching neutralization [11-13], etc. Although these methods have certain effect, but their efficiencies are not high, there are the problems of secondary pollution or high economic cost.

Microorganisms play an important role in bauxite residue improvement. Soil microorganism is the key driving force of nutrient transformation and circulation of organic matter in soil ecosystem [14]. Microorganism is closely related to many biochemical processes in soil and is sensitive index to characterize soil quality [15]. It can be used as an index of soil ecosystem stability and has environmental remediation function. The metabolic acidogenesis of microorganisms can neutralize the alkalinity of bauxite residue and promote the improvement of lateritic soil, which has great potential in realizing large-scale ecological restoration of bauxite residue [16-21]. Screening suitable strains and providing suitable growth environment to improve microbial activity are the research focus of current microbial methods [22].

Two saline-alkali tolerant bacterial strains (ZH-1 and ZH-22) with high organic acid yield have been screened from bauxite residue yard. Both strains belong to *Bacillus* (*Bacillus* sp.). ZH-1 and ZH-22 have strong metabolic acid production ability in alkaline environment, and the organic acids produced (such as citric acid, butyric acid and tartaric acid) are the key factors to reduce the alkalinity of bauxite residue and improve the structure of aggregates. This paper will study the effect of ZH-1 and ZH-22 saline-alkali tolerant bacteria strains on bauxite residue, analyze the effect of their metabolites on bauxite residue pH value, aggregates and their stability, characteristic enzyme activity and microbial carbon, study the changes of community structure during bauxite residue restoration, explore the survival state of saline-alkali tolerant bacteria in bauxite residue, and provide technical support for microbial remediation application in bauxite residue disposal site.

2. Experiment

2.1 Materials and Experimental Methods

The bauxite residue samples were taken from the bauxite residue disposal site of Henan Branch of CHALCO. Table 1 showed the main chemical composition of the bauxite residue. The main chemical composition of the bauxite residue is Al_2O_3 , Fe_2O_3 , SiO_2 , CaO and Na_2O , among which Na_2O is 6.55%.

Table 1. The main chemical composition of the bauxite residue.

Element	Al_2O_3	SiO_2	Fe_2O_3	Na_2O	CaO	MgO	K_2O	TiO_2
Content (%)	25.48	20.58	11.77	6.55	13.97	1.54	2.07	4.14

The collected bauxite residue samples were put into sample bags and stored in 4 °C refrigerator for standby. The liquid medium was prepared according to yeast extract 3.0 g/L, glucose 5.0 g/L, sodium chloride 50.0 g/L. the strain ZH-1 and ZH-22 cultured to logarithmic phase were inoculated into the optimal medium, and then mixed with high-purity water and added into 2 kg bauxite residue, and cultured in biochemical incubator at 30 °C for 4 d, 7 d, 14 d, 21 d, 30 d and 45 d, and then added carbon source at 30 d After the last sampling, part of the bauxite residue was stored in the refrigerator at -20 °C for standby, and the other part was dried in the oven at 50 °C.

2.2 Analysis

2.2.1 Determination of pH Value of Bauxite Residue

The dried samples of raw bauxite residue, 4 d, 7 d, 14 d, 21 d, 30 d and 45 d were taken. Determine the pH of bauxite residue solution according to the ratio of liquid to solid 5:1, weigh 5.0 ± 0.1 g bauxite residue, put it into a 50 ml beaker, add 25 ml high pure water, stir it violently with glass rod for 5 min, then stand for 30–60 min, measure the pH of the supernatant with a calibrated pH meter, and calculate the average value of five parallel tests.

5. References

1. Shengguo Xue, Yubing Li, and Ying Guo, Environmental impact of bauxite residue: a comprehensive review, *Journal of University of Chinese Academy of Sciences*, Vol. 34, No. 4(2017), 401-412.
2. M. Gräfe, and C. Klauber, Bauxite residue issues: IV. Old obstacles and new pathways for in situ, residue bioremediation, *Hydrometallurgy*, Vol. 108, No. 1/2(2011), 46-49.
3. G. Power, M. Grafe, and C. Klauber, Bauxite residue issues: I. current management, disposal and storage practices, *Hydrometallurgy*, Vol. 108, No. 1/2(2011), 33-45.
4. Feng Zhu, et al, Natural plant colonization improves the physical condition of bauxite residue over time, *Environmental Science and Pollution Research*, Vol. 23, No. 22(2016), 1-9.
5. B.E.H. Jones, R.J. Haynes, Bauxite processing residue: a critical review of its formation, properties, storage, and revegetation, *Critical Reviews in Environmental Science and Technology*, Vol. 41, No. 3(2011), 271-315.
6. J.B. Wehr, I. Fulton, N.W. Menzies, Revegetation strategies for bauxite refinery residue: a case study of Alcan Gove in Northern Territory, Australia, *Environmental Management*, Vol. 37, No. 3(2006), 297-306.
7. R. Courtney, T. Harrington, K.A. Byrne, Indicators of soil formation in restored bauxite residues, *Ecological Engineering*, Vol. 58, No. 13(2013), 63-68.
8. J. Eastham, T. Morald, P. Aylmore, Effective Nutrient Sources for Plant Growth on Bauxite Residue, *Water, Air, and Soil Pollution*, Vol. 176, No. 1/4(2006), 5-19.
9. Y. Ma, C. Si, C. Lin, Capping hazardous red mud using acidic soil with an embedded layer of zeolite for plant growth, *Environmental Technology*, Vol. 35, No. 18(2006), 2314-2321.
10. N. W. Menzies, I.M. Fulton, and W.J. Morrell, Seawater Neutralization of Alkaline Bauxite Residue and Implications for Revegetation, *Journal of Environmental Quality*, Vol. 33, No. 5(2004), 1877.
11. S.J. Couperthwaite, et al, Minimization of bauxite residue neutralization products using nanofiltered seawater, *Industrial & Engineering Chemistry Research*, Vol. 53, No. 10(2014), 3787-3794.
12. Wentao Liang, et al, Effect of strong acids on red mud structural and fluoride adsorption properties, *Journal of Colloid and Interface Science*, Vol. 423, No. 3(2014), 158-165.
13. M. Johnston, et al, Alkalinity conversion of bauxite refinery residues by neutralization, *Journal of Hazardous Materials*, Vol. 182, No. 1/3(2010), 710-715.
14. Ji Zhou, Ting Lei, Status and Prospect of influencing factors and research methods of soil microbial diversity, *Biodiversity*, Vol. 15, No. 3(2007), 306-311.
15. Bo Sun, et al, Soil quality and sustainable environment -- III. Biological indicators for soil quality evaluation, *Soils*, Vol. 5(1997), 225-234.
16. R. Courtney, J.A. Harris, M. Pawlett, Microbial Community Composition in a Rehabilitated Bauxite Residue Disposal Area: A Case Study for Improving Microbial Community Composition, *Restoration Ecology*, Vol. 22, No. 6(2015), 798-805.
17. Pankaj Krishna, A.G. Babu, M.S. Reddy, Bacterial diversity of extremely alkaline bauxite residue site of alumina industrial plant using culturable bacteria and residue 16S rRNA gene clones, *Extremophiles*, Vol. 18, No. 4(2014), 665-676.
18. Achim Schmalenberger, et al, Bacterial communities established in bauxite residues with different restoration histories. *Environmental Science & Technology*, Vol. 47, No. 13(2014), 7110-7119.
19. T.C. Santini, et al, In situ neutralisation of uncarbonated bauxite residue mud by cross layer leaching with carbonated bauxite residue mud, *Journal of Hazardous Materials*, Vol. 194, No. 5 (2011), 119-127.
20. M.K. Hamdy, F.S. Williams, Bacterial amelioration of bauxite residue waste of industrial alumina plants, *Journal of Industrial Microbiology & Biotechnology*, Vol. 27, No. 4 (2001),

- 228-233.
21. Pankaj Krishna, A. Arora, M.S. Reddy, An alkaliphilic and xylanolytic strain of actinomycetes *Kocuria* sp.RM1 isolated from extremely alkaline bauxite residue sites, *World Journal of Microbiology and Biotechnology*, Vol. 24, No. 12 (2008), 3079-3085.
 22. Natasha C. Banning, et al, Development of Microbial Diversity and Functional Potential in Bauxite Residue Sand under Rehabilitation, *Restoration Ecology*, Vol. 19, No. 101 (2011), 78-87.
 23. W.C. Dai, et al, Effect of biomass ash application of soil aggregates and organic carbon distributions of citrus orchard soils, *Journal of Soil and Water Conservation*, 2016, 30(2): 260-265. Vol. 30, No. 2 (2016), 260-265.
 24. Robert E Yoder, A direct method of aggregate analysis of soils and a study of the physical nature of erosion losses, *Joual of the American Society of Agronomy*, Vol. 28, No. 5 (1936), 337-351.
 25. Shan, Chen, et al, Impact of land use patterns on stability of soil aggregates in red soil region of South Chinal, *Journal of Soil and Water Conservation*, Vol. 26, No. 5 (2012), 211-216.
 26. Xiangui Lin, *Principles and Methods of Soil Microbiology Research*. Beijing: Higher Education Press, 2010.
 27. Jinshui Wu, *Method for Determining Soil Microbial Biomass and Its Application*. Beijing: China Meteorological Press, 2006.